

## Researching the Influence of Semi-Elliptical Crack on the Failure of Pressure Vessels Operating Finite Element Analysis

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### ABSTRACT

Pressure vessels are critical components in various industries, and their failure can have catastrophic consequences. One of the critical factors that can affect the failure of pressure vessels is the presence of cracks. In this study, we investigate the effect of semi-elliptical cracks on the failure of pressure vessels using finite element analysis. We designed and modeled a pressure vessel with a semi-elliptical crack and conducted a series of simulations to investigate the effect of the crack size, orientation, and location on the stress intensity factors and the failure of the vessel. Our results show that the presence of semi-elliptical cracks significantly affects the stress intensity factors and the failure of pressure vessels. The study highlights the importance of considering the presence of cracks in the design and operation of pressure vessels to ensure their safe and reliable operation.

**KEYWORDS:** Semi-elliptical crack, Stress intensity factor, thin-walled cylindrical vessel, Stress intensity factor interaction, Finite element

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### 1.0 INTRODUCTION

Pressure vessels are critical components in various industries, including oil and gas, petrochemical, pharmaceutical, and food processing. These vessels are designed to store and transport fluids and gases under high pressure and harsh operating conditions. Due to the nature of their operation, pressure vessels are prone to failure, which can have catastrophic consequences, including loss of life and property damage. One of the critical factors that can affect the failure of pressure vessels is the presence of cracks. Cracks can occur due to various reasons, including fatigue, corrosion, and stress concentration. Therefore, it is crucial to investigate the effect of cracks on the failure of pressure vessels to ensure their safe and reliable operation [1-11].

Semi-elliptical cracks are one of the most common types of cracks that occur in pressure vessels. These cracks have an elliptical shape with a flat surface on one side and a curved surface on the other side. The presence of semi-elliptical cracks can significantly affect the stress concentration and the failure of pressure vessels. Therefore, it is essential to investigate the effect of semi-elliptical cracks on the failure of pressure vessels [12-19].

In this study, we investigate the effect of semi-elliptical cracks on the failure of pressure vessels using finite element analysis. We designed and modeled a pressure vessel with a semi-elliptical crack and conducted a series of simulations to investigate the effect of the crack size, orientation, and location on the stress intensity factors and the failure of the vessel [20-29].

In recent years, the use of pressure vessels has become more widespread due to the increasing demand for energy and the need for efficient and safe storage and transportation of fluids and gases. Pressure vessels are used in various industries, including oil and gas, chemical, power generation, and aerospace. These vessels are designed to withstand high pressure, temperature, and harsh operating conditions. However, due to their nature of operation, pressure vessels are prone to failure, which can have catastrophic consequences [30-39].

Cracks are one of the most common types of defects that can occur in pressure vessels. Cracks can occur due to various reasons, including fatigue, corrosion, and stress concentration. The presence of cracks can significantly affect the stress concentration and the failure of pressure vessels. Therefore, it is crucial to investigate the effect of cracks on the failure of pressure vessels to ensure their safe and reliable operation [40-47].

Semi-elliptical cracks are one of the most common types of cracks that occur in pressure vessels. These cracks have an elliptical shape with a flat surface on one side and a curved surface on the other side. The presence of semi-elliptical cracks can significantly affect the stress concentration and the failure of pressure vessels. Therefore, it is essential to investigate the effect of semi-elliptical cracks on the failure of pressure vessels [1-17].

Finite element analysis (FEA) is a widely used numerical method for simulating the behavior of pressure vessels with cracks. FEA can provide valuable insights into the stress concentration and the likelihood of failure of pressure vessels with cracks. FEA can also aid in the development of strategies to ensure the safe and reliable operation of pressure vessels [18-28].

In this study, we investigate the effect of semi-elliptical cracks on the failure of pressure vessels using finite element analysis. We designed and modeled a pressure vessel with a semi-elliptical crack and conducted a series of simulations to investigate the effect of the crack size, orientation, and location on the stress intensity factors and the failure of the vessel. Our study provides valuable insights into the behavior of pressure vessels with semi-elliptical cracks and can aid in the development of strategies to ensure the safe and reliable operation of pressure vessels.

## **2.0 LITERATURE REVIEW**

Several studies have investigated the effect of cracks on the failure of pressure vessels. One study by Liu et al. investigated the effect of cracks on the fracture behavior of a pressure vessel made of aluminum alloy. The study found that the presence of cracks significantly affects the fracture behavior of the vessel and that higher crack sizes result in a higher risk of failure. Another study by Lee et al. investigated the effect of cracks on the fatigue crack growth behavior of a pressure vessel made of high-strength low-alloy steel. The study found that the presence of cracks significantly affects the crack growth rate and, therefore, the fatigue life of the vessel [1-13].

In addition to experimental studies, several numerical simulations have been conducted to investigate the effect of cracks on the failure of pressure vessels. One study by Yu et al. conducted a finite element analysis to investigate the effect of cracks on the fracture behavior of a pressure vessel made of duplex stainless steel. The study found that the presence of cracks significantly affects the fracture behavior of the vessel and that the crack size and orientation play a critical role in the failure of the vessel. Another study by Li et al. conducted a numerical simulation to investigate the effect of cracks on the fatigue life of a pressure vessel made of titanium alloy. The study found that the presence of cracks significantly affects the fatigue life of the vessel and that higher crack sizes result in a shorter fatigue life [14-23].

Overall, the literature suggests that cracks are a critical factor in predicting the failure of pressure vessels. Both experimental studies and numerical simulations have shown that cracks significantly affect the fracture behavior and fatigue life of pressure vessels. Therefore, it is essential to consider the presence of cracks in the design and operation of pressure vessels to ensure their safe and reliable operation [24-29].

The effect of cracks on the failure of pressure vessels has been the subject of extensive research in recent years. Several experimental and numerical studies have investigated the effect of cracks on the fracture behavior and fatigue life of pressure vessels [30-34].

One study by Zhang et al. investigated the effect of cracks on the fracture behavior of a pressure vessel made of high-strength steel. The study found that the presence of cracks significantly affects the fracture behavior of the vessel and that the crack size and orientation play a critical role in the failure of the vessel. Another study by Wang et al. conducted a fatigue analysis to investigate the effect of cracks on the fatigue life of a pressure vessel made of aluminum alloy. The study found that the presence of cracks significantly affects the fatigue life of the vessel and that the crack size and location play a critical role in the failure of the vessel [35-39].

In addition to experimental studies, several numerical simulations have been conducted to investigate the effect of cracks on the failure of pressure vessels. One study by Yu et al. conducted a finite

element analysis to investigate the effect of cracks on the fracture behavior of a pressure vessel made of stainless steel. The study found that the presence of cracks significantly affects the fracture behavior of the vessel and that the crack size and orientation play a critical role in the failure of the vessel. Another study by Chen et al. conducted a numerical simulation to investigate the effect of cracks on the fatigue life of a pressure vessel made of carbon steel. The study found that the presence of cracks significantly affects the fatigue life of the vessel and that the crack size and location play a critical role in the failure of the vessel [40-49].

Several studies have also investigated the effect of different types of cracks on the failure of pressure vessels. One study by Zhang et al. investigated the effect of through-wall cracks on the fracture behavior of a pressure vessel made of aluminum alloy. The study found that the presence of through-wall cracks significantly affects the fracture behavior of the vessel and that the crack size and location play a critical role in the failure of the vessel. Another study by Li et al. investigated the effect of surface cracks on the fatigue life of a pressure vessel made of titanium alloy. The study found that the presence of surface cracks significantly affects the fatigue life of the vessel and that the crack size and orientation play a critical role in the failure of the vessel [1-23].

Overall, the literature suggests that cracks are a critical factor in predicting the failure of pressure vessels. Both experimental studies and numerical simulations have shown that cracks significantly affect the fracture behavior and fatigue life of pressure vessels. Therefore, it is essential to consider the presence of cracks in the design and operation of pressure vessels to ensure their safe and reliable operation.

### 3.0 RESEARCH METHODOLOGY

1. Design and Modeling of Pressure Vessel: We designed and modeled a pressure vessel using a computer-aided design (CAD) software. The vessel was made of carbon steel and had a cylindrical shape with hemispherical ends. The dimensions of the vessel were chosen based on standard industry practices.
2. Generation of Semi-Elliptical Crack: We generated a semi-elliptical crack on the surface of the pressure vessel using a CAD software. We varied the crack size, orientation, and location to investigate their effect on the stress intensity factors and the failure of the vessel.
3. Finite Element Analysis: We conducted a finite element analysis (FEA) using a commercial software package to simulate the behavior of the pressure vessel with a semi-elliptical crack under different loading conditions. The FEA model included the geometry of the vessel, the material properties, and the boundary conditions. We used a combination of solid and shell elements to model the vessel and the crack, respectively.
4. Calculation of Stress Intensity Factors: We calculated the stress intensity factors (SIFs) using the FEA results. SIFs are a critical parameter that determines the severity of the crack and the likelihood of failure. We used the J-integral method to calculate the SIFs for the semi-elliptical crack.
5. Failure Analysis: We conducted a failure analysis using the FEA results and the SIFs to determine the likelihood of failure of the pressure vessel with a semi-elliptical crack. We used the fracture criterion based on the SIFs to predict the failure of the vessel.

### 4.0 RESULT

Our results show that the presence of a semi-elliptical crack significantly affects the stress intensity factors and the failure of pressure vessels. We found that the crack size, orientation, and location all have a significant effect on the SIFs and the likelihood of failure. We also found that the SIFs increase with increasing crack size and that the SIFs are highest at the tips of the crack.

Our failure analysis showed that the likelihood of failure increases with increasing crack size and that the orientation and location of the crack also affect the failure mode. We found that cracks oriented perpendicular to the direction of loading have a higher likelihood of failure than cracks oriented

parallel to the direction of loading. We also found that cracks located at the weld joint have a higher likelihood of failure than cracks located away from the weld joint.

## 5.0 CONCLUSION

In conclusion, our study highlights the importance of considering the presence of cracks in the design and operation of pressure vessels. Our results show that semi-elliptical cracks significantly affect the stress intensity factors and the likelihood of failure of pressure vessels. We found that the crack size, orientation, and location all have a significant effect on the SIFs and the likelihood of failure. The study provides valuable insights into the behavior of pressure vessels with semi-elliptical cracks and can aid in the development of strategies to ensure the safe and reliable operation of pressure vessels.

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